

Role of Environmental Monitoring Programs in Food Safety Program

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Introduction

- Culture of Food Safety
 - Rapidly accelerated in recent years
 - Increase in regulatory guidelines
 - Holistic management approach
 - Development of testing methodologies and tools
 - Molecular assays
 - Rapid TAT/response
 - Decrease incubation times
 - Typing methods (e.g. Whole genome sequencing)
 - Facility mapping and production windows

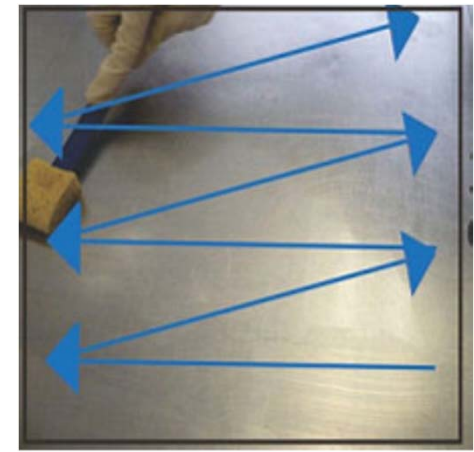
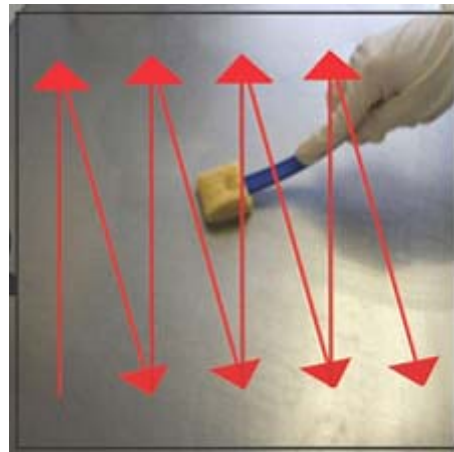
Approaches to Testing

- Holistic approach to Food Safety
 - Preventive controls to monitor:
 - Supply chain
 - Finished product
 - **Environment**
 - *Pre- and post-operation*
 - *Cleaning and sanitization*
 - *Intermittent*
 - *Broad ranging throughout facility*
 - *Frequency*
 - *Traffic flow*
 - *Plant design*



Environmental Sampling Procedure

- Procedural Considerations
 - Aseptic technique and GMP/GLPs
 - Use of gloves/provided gloves
 - Washing of hands and forearms
 - Opening and closing of sample bags
 - Sampling area
 - 10cm² (4 in²), 1 ft², entire area of harborage/niche site, drain
 - This can effect what type of sampling apparatus is used
 - Sampling technique
 - For specific areas, 10 drags vertically followed by 10 drags horizontally
 - Coverage of drain area
 - Vigorous swabbing around harborage/niche sites due to biofilm or strong adhesion to area
 - Type of hydration buffer for (a) neutralization, (b) type of sampling apparatus and (c) type of facility



Environmental Sampling



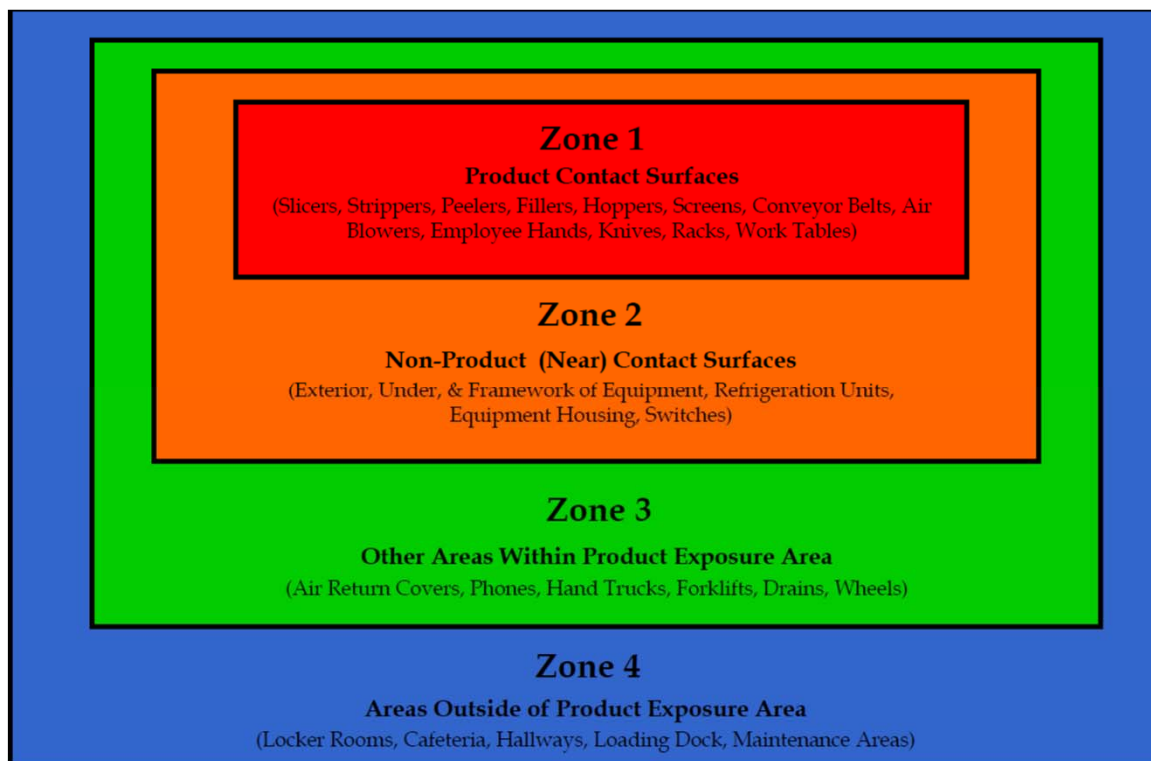
Environmental Sampling Procedure

- Guidance provided by USDA FSIS for *Listeria* Control Programs
[https://www.fsis.usda.gov/wps/wcm/connect/259fc4f4-ce2b-4ba1-8140-da873243040f/Chapter 3 Controlling LM RTE guideline 0912.pdf?MOD=AJPERES](https://www.fsis.usda.gov/wps/wcm/connect/259fc4f4-ce2b-4ba1-8140-da873243040f/Chapter_3_Controlling_LM_RTE_guideline_0912.pdf?MOD=AJPERES)
- Guidance provided by FDA for Control of *Listeria* in RTE
 - <https://www.fda.gov/downloads/Food/GuidanceRegulation/GuidanceDocumentsRegulatoryInformation/UCM535981.pdf>
- Environmental Sampling for Poultry House in Section A
 - <https://www.fda.gov/Food/FoodScienceResearch/LaboratoryMethods/ucm114716.htm>

Environmental Sampling Procedure

- Assessment and tracking of manufacturing site microbial fingerprint
 - Insight:
 - Hygienic state
 - Effectiveness of cleaning and sanitation efforts
 - Effect of traffic flow
 - Effect of plant design
- Determination of testing sites
 - Zones:
 - Zone 1 – Food contact surface (FCS)
 - Zone 2 – Non-food contact surfaces (NFCS) directly adjacent to FCS
 - Zone 3 – NFCS that are not adjacent to FCS but pose a threat to contamination in post-processing areas
 - Zone 4 – NFCS that are remote from post-processing areas

Environmental Sampling Zones



Environmental Sampling Procedure

- Implementation of environmental sampling plan
 - Identification of zones and testing sites
 - Increased testing frequency to begin with
 - Development of baseline microflora levels
 - Baseline allows for timeline and historical comparison
 - Swabbing of locations with sponge/cotton swab with hydration solution
 - Sanitizer residue has an effect on recovery
 - Appropriate hydration buffer solution necessary¹
 - Dey-Engley (D/E), Neutralizing Buffer (NB), Lethen Broth (LE), Buffered Peptone Water (BPW), etc.



Environmental Sampling

- Testing targets
 - Indicator organisms
 - Aerobic plate count/Total plate count
 - Yeast/Mold
 - *Enterobacteriaceae* (EB)
 - *Listeria* spp.¹
 - *Listeria innocua*
 - *Listeria grayi*
 - *Listeria welshimeri*
 - *Listeria seeligeri*
 - Target pathogens
 - *Salmonella*

Environmental Sampling

- Testing methodologies
 - Surface sampling using either sponge, spongesicle or cotton swabs to specific surface area
 - Indicator organisms
 - Culture based methods (Quantitative)
 - Molecular based assay for *Listeria* (Qualitative Presence/Absence)
 - Target pathogens
 - Molecular and culture based assays
 - Enzyme-linked fluorescent immunoassay
 - Gene targets unique to target
 - More rapid than culture based qualitative methods
 - USDA MLG or FDA BAM culture based methodologies

Environmental Sampling

- Testing methodology results
 - Quantitative method provides overall general population in the surface area samples (CFU/mL, CFU/g, CFU/cm²)
 - Qualitative method provides presence/absence of target bacteria
 - Stages to positive include:
 - Potential positive
 - Presumptive positive
 - Confirmed positive
 - Negative
 - False positive

Environmental Sampling

- Further suggested steps:
 - **Quantitative indicator organisms increase** suggest increasing cleaning/sanitation interventions and intensified sampling
 - **Qualitative method** identifies either target indicator organism or presence of pathogen of concern
 - Suggested to halt production, deep clean, place product on hold
 - Typing of isolates from positive results determine if same species and possibly strain is tracking throughout facility/harboring at specific site
 - Intensified sampling to identify source¹
 - Rotation of sanitizer and cleaning agents
 - Biofilm identification

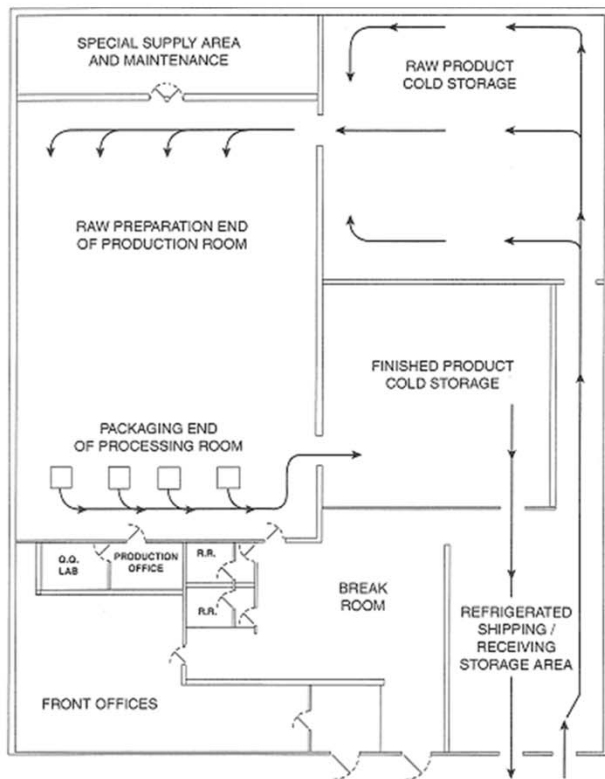


Environmental Sampling

- Historical data collection and facility mapping
 - Defining of baseline, comparison with employee traffic flow, implementation of new GMPs, SSOPs, introduction of new vendors
 - Further typing of bacterial isolates
 - Pulsed-field gel electrophoresis
 - Whole genome sequencing
 - VITEK

Environmental Sampling

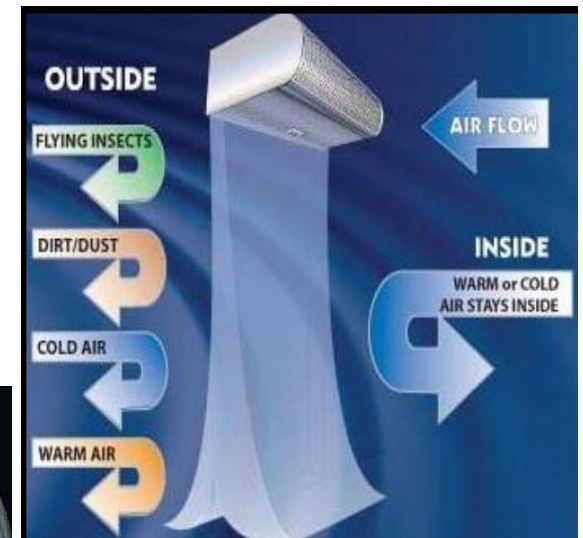
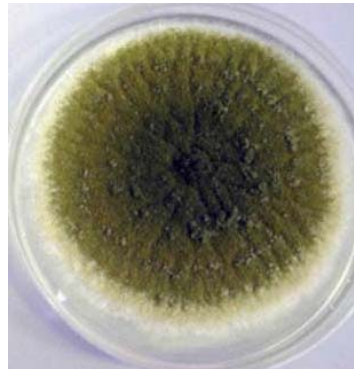
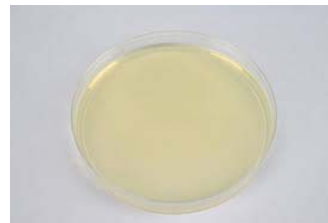
- Historical data collection and facility mapping



- Location examples:
 - Employee smocks/boots
 - Equipment surfaces
 - Floor locations
 - Drains
 - Doorways
 - Refrigerated storage
 - Carts
 - Breakroom
 - Drains

Air Sampling

- Place of an open plate in processing environment
- Use of sampling equipment
- Considerations
 - Room placement
 - Airflow in area
 - Traffic flow in area
 - Time during production
 - Velocity of collection translates to volume of air tested



Conclusions

- Sampling procedures and considerations are pivotal
- Environmental monitoring program is dependent on:
 - Identification of sites
 - Size and traffic of facility
 - Frequency and type of testing
- Environmental monitoring programs provide heartbeat of microbial presence
- Environmental monitoring programs and follow-up steps can provide insight into route of introduction and transmission and harborage points

Questions?

Appendix Slides

Culture Based for Qualitative and Quantitative Methods

- FDA Bacteriological Analytical Manual (BAM)
 - Chapter 3 for APC
 - Chapter 4A for Diarrheagenic *Escherichia coli*
 - Chapter 5 for *Salmonella*
 - Chapter 10 for *Listeria monocytogenes*
- USDA Microbiological Laboratory Guidebook (MLG)
 - 3.02 Sanitary Indicators
 - 4.09 for *Salmonella*
 - 5.09 for *Escherichia coli*
 - 8.10 for *Listeria monocytogenes*
- 3M Petrifilm
 - APC
 - Rapid APC
 - *Enterobacteriaceae*
 - *Listeria*
- For non-FDA and USDA methods, identify AOAC validation status of methods for specific surfaces